PRODUCT DATA SHEET

Avery Dennison® 900 Super Cast

Issued: 09/2022

Introduction

Avery Dennison® 900 Super Cast has a proven superb conformability, which makes the product especially suitable for applications on heavy corrugated surfaces, both convex and concave.

Conversion

Avery Dennison® 900 Super Cast films offer excellent conversion on a wide range of computer signmaking equipment, both drum and flatbed processing systems. Avery Dennison® 900 Super Cast can be thermal transfer printed.

Recommendations

- » Vehicle graphics
- Application on corrugated, concave, convex and compound curved surfaces and rivets without the need to make incisions
- » Architectural signage and Corporate identity
- » Police and emergency vehicle graphics -
- » Marine crafts and recreational vehicle graphics
- » Wayfinding
- » Retail signage and window graphics

Features

- » Superb conformability to irregular surfaces :
 - · Deep channels and concave shaped
 - · Extremely convex shaped
 - · Compound (concave and convex) shaped
 - · Excellent performance in corrugations and on rivets
- » Exceptional dimensional stability
- » High gloss surface for superior appearance
- Outstanding durability and outdoor performance
- » Excellent UV-light, humidity and chemical resistance
- $\hspace{-1em}$
- Full product traceability. Batch reference and product description are printed on the backing paper
- Avery Dennison® 900 Super Cast Gloss White and 920 Super Cast Matt White are manufactured on a blue contrast backing paper for ease of conversion
- Removal of film after use, see TB:1.2, Removal of self-adhesive films
- Fire certification EN13501-1+A1:2013, B-s1, d0

Customer colours:

A fast colour matching service is offered for projects where specific colour needs cannot be matched from the standard colour range. For supply conditions please consult your Avery Dennison representative



Face Film

50 micron superior-quality cast vinyl



Adhesive

permanent, transparent acrylic-based



Backing

one-side coated white kraft paper, 135 g/m²



Durability

Up to 12 years (vertical exposure)



Shelf Life

2 years - stored at 22° C/50-55% RH



Physical Characteristics

| , | | |
|---------------------------------------|-----------------------------------|------------------------------|
| Features | Test method ¹ | Results |
| Caliper, facefilm (micron) | ISO 534 | 50 |
| Caliper, facefilm + adhesive (micron) | ISO 534 | 80 |
| Gloss (GU) | ISO 2813, 20° | 50 |
| Dimensional stability (mm max.) | FINAT FTM 14 | 0,15 |
| Accelerated ageing | SAE J 1960, 2000 hours exposure | No negative impact |
| Shelf life (years) | Stored at 22° C/50-55 % RH | 2 |
| Durability ² (years) | Vertical exposure - zone 1 | |
| | White & Black | 12 |
| | Colours | 10 |
| | Metallic | 6 |
| Tensile strength (kN/m) | DIN ISO 527-3 | 1.0 |
| Elongation (%) | DIN ISO 527-3 | 150 |
| Flammability | | self extinguishing |
| | | |
| Adhesive | | |
| Adhesion, initial (N/m) | FINAT FTM-1, stainless steel | 540 |
| Adhesion, after ultimate (N/m) | FINAT FTM-1, stainless steel | 600 |
| | | |
| Temperature range | | |
| Minimum Application temperature (°C) | | +10 |
| Service temperature (°C) | | - 50 to +110 |
| Chemical properties | | |
| Humidity resistance | 120 hours exposure | No effect |
| Corrosion resistance | 120 hours exposure | No contribution to corrosion |
| Water resistance | 48 hours immersion | No effect |
| Sea water resistance | BS 5609:1986 - 3 months immersion | No effect |
| Chemical/Solvent resistance | | |
| | | |

| Test fluid: | Immersion time: | Adhesion: |
|---|-----------------|-----------|
| Gasoline | 1 hour | 400 N/m |
| Diesel oil /Transformer oil/Antifreeze /SAE Motoroil/Kerosene | 24 hours | 500 N/m |
| Distilled water 65°C | 24 hours | 600 N/m |
| Detergent solution 65°C | 8 hours | 600 N/m |

Important

Information on physical and chemical characteristics and values in this document are based upon tests we believe to be reliable and do not constitute a warranty. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use.



All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of this document, the English version shall be prevailing and leading.

1) Test methods: More information about our test methods can be found on our website.

Avery Dennison warrants that its Products meet its specifications. Avery Dennison gives no other express or implied guarantees or warranties with respect to the Products, including, but not limited to, any implied warranties of merchantability, fitness for any particular use and/or non infringement. All Avery Dennison products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purposes. The period of warranty is one (1) year from the date of shipment unless expressly provided otherwise in the product data sheet. All Avery Dennison's products are sold subject to Avery Dennison's general terms and conditions of sale, see http://terms.europe.averydennison.com.

Avery Dennison's aggregate liability to Purchaser, whether for negligence, breach of contract, misrepresentation or otherwise, shall in no circumstances exceed the price of the defective, non-conforming, damaged or undelivered Products which give rise to such liability as determined by net price invoices to Purchaser in respect of any occurrence or series of occurrences. In no circumstances shall Avery Dennison be liable to Purchaser for any indirect, incidental or consequential loss, damage or injury, including without limitation, loss of anticipated profits, goodwill, reputation, or losses or expenses resulting from third party claims.

© 2022 Avery Dennison Corporation. All rights reserved. Avery Dennison and all other Avery Dennison brands, this publication, its content, product names and codes are owned by Avery Dennison Corporation. All other brands and product names are trademarks of their respective owners. This publication must not be used, copied or reproduced in whole or in part for any purposes other than marketing by Avery Dennison.

